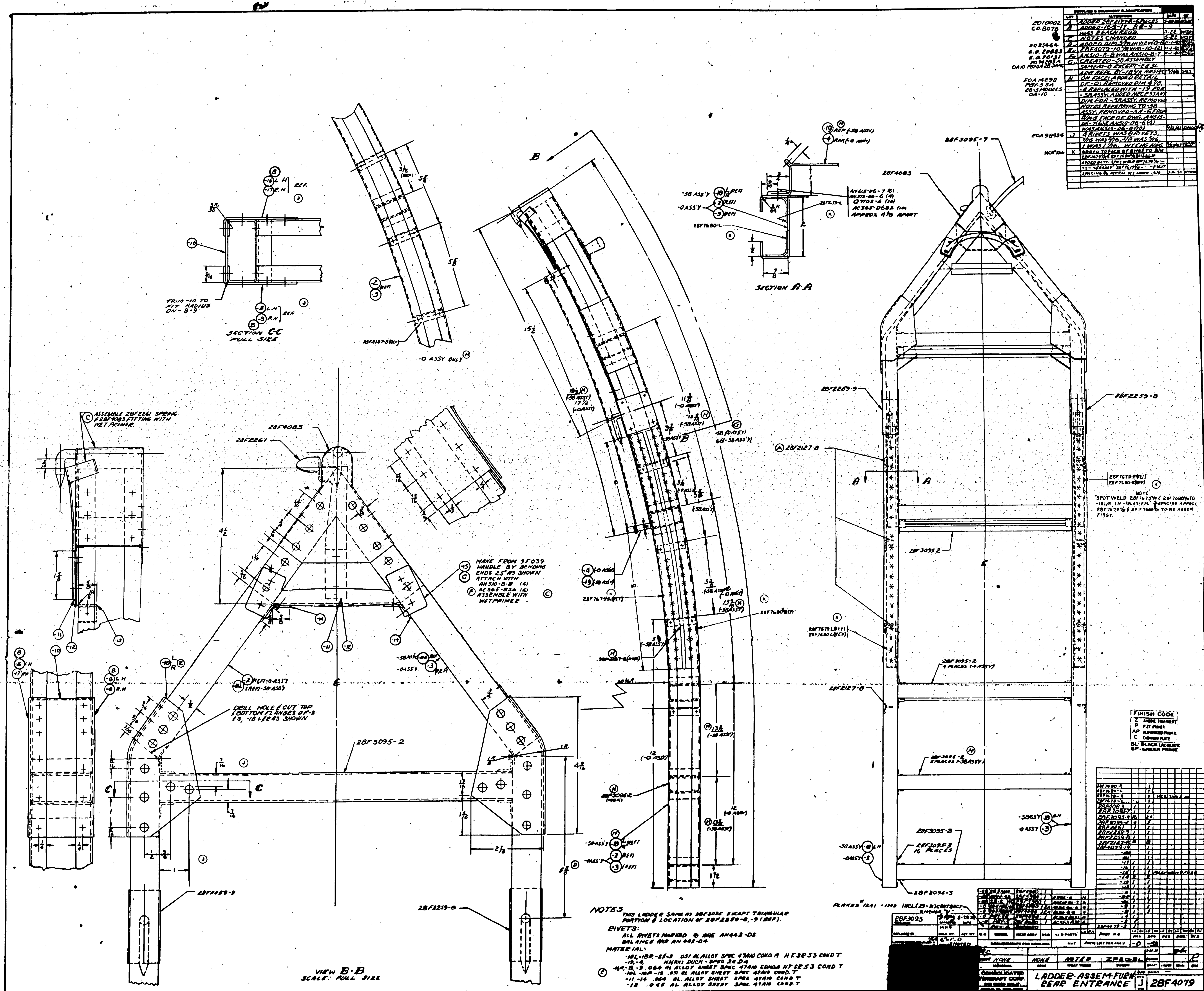


NOTES
THIS LADDER SAME AS 28F3095 EXCEPT TRIANGULAR PORTION & LOCATION OF 28F2259-8,-9 (REF)
RIVETS:
ALL RIVETS MARKED ⊕ ARE AN442-D5
BALANCE ARE AN442-D4
MATERIAL:
-18L,-18R,-2&-3 .051 AL ALLOY SPEC 47A10 COND A H.T. SR 53 COND T
-15,-4 KHAKI DUCK-SPEC 24 D4
-8,-9 .064 AL ALLOY SHEET SPEC 47A10 COND A H.T. SR 53 COND T
-10L-10R-13 .051 AL ALLOY SHEET SPEC 47A10 COND T
-11,-14 .064 AL ALLOY SHEET SPEC 47A10 COND T
-12 .045 AL ALLOY SHEET SPEC 47A10 COND T
VIEW B-B
SCALE: FULL SIZE
SECTION C-C
FULL SIZE
SECTION A-A
TRIM-10 TO FIT RADIUS ON-8-9
ASSEMBLE 28F2261 SPRING & 28F4083 FITTING WITH WET PRIMER
MAKE FROM 3F039 HANDLE BY BENDING ENDS AS SHOWN ATTACH WITH AN510-8-8 (4) AC365-832 (4) ASSEMBLE WITH WET PRIMER
DRILL HOLE & CUT TOP & BOTTOM FLANGES OF-2 &3, -18 L&R AS SHOWN
SPOT WELD 28F7675 & 28F7680 TO -18L/R IN -58 ASSEM. SPACING APPROX. 28F7675 & 28F7680 TO BE ASSEM FIRST.
28F4083
28F2261
28F3095-2
28F2259-8
28F2259-9
28F2127-8
28F3095-7
28F3095-3
PLANES 1241-1243 INCL (29-31) CONTRACT
FINISH CODE
28F3095
LADDER-ASSEM-FURN REAR ENTRANCE
J
28F4079
CONSOLIDATED AIRCRAFT CORP.
NONE
NONE
NOTED
ZPR-Q-BL
[redacted]

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